

Abstract Of The Disclosure

A method for creating a nonwoven laminate fabric has steps of depositing a first nonwoven layer on a moving support, depositing a second nonwoven layer over the first layer, and conveying the layers under a manifold.

5 The manifold has a plurality of jet clusters separated from one another by a distance. Water is directed from the jet clusters onto the underlying layers to thereby create a laminated fabric. Because the jet clusters are separated from one another, the laminate fabric is "pattern entangled". Bundling occurs along
10 substantially linear lines, with much lighter bundling in regions between the linear bundling regions. The result is a fabric with regions of relative strong entanglement and other regions of much lighter entanglement. When three layers are laminated, with top and bottom layers of thin veneer and a center layer of pulp the method of the invention has been discovered to result in a laminate fabric with particular utility as a flushable wipe product.

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